

TD Series



# **Description**

Thermal-Link (ATCO)-Alloy Type is defined as a non-resettable protective device functioning one time only. It is widely used in electrical equipment. ATCO is mainly consist of fusible alloy, flux resin, case, sealant and lead wires. Normally, fusible alloy is jointed to the two lead wires. Under abnormal conditions, when the temp. reaches to the fusing temp. of ATCO, the fusible alloy melts and quickly retracts to the two lead wire ends with the aid of the flux resin and disconnects the circuit completely.

SETsafe | SETfuse Thermal-Link (ATCO)-Alloy Type TD series Rated Functioning Temp. from 102 °C to 150 °C, Rated Current: 15 A,16 A, complies with RoHS and REACH.

### **Features**

- Non-Resettable
- High Accuracy of Functioning
- RoHS & REACH Compliant

# **Applications**

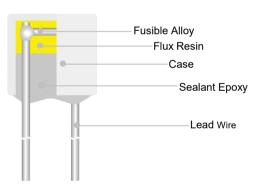
- Surge Protective Devices
- Switched-Mode Power Supplies
- **Batteries**

# Customization

- Other Temp.
- The Length of Lead Wires
- Taping Packing Available
- Lead Wires can be Insulated
- Leads Forming Types

# **Structure Diagrams**

Radial

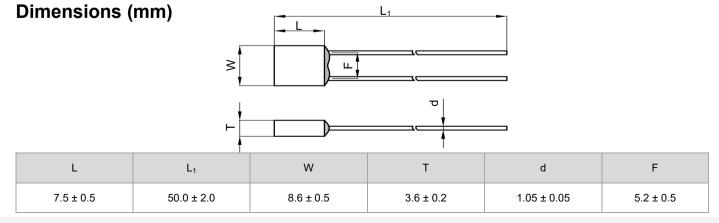


# Marking

Radial (Color for reference only)



Remark: The Date Code means Year and quarter: A stands for 2000, B stands for 2001 and 01 stands for the first quarter, 02 stands for the second quarter, and so on.





**TD Series** 

# **Specifications**

( <i>T</i> <sub>f</sub> ) °C		Model	Fusing Temp.	(°C)	τ <sub>m</sub>	/ <sub>r</sub> (A)	<i>U</i> <sub>r</sub> (V)	RoHS REACH
			( 0,	( 0,	( 0,	(~)	(*)	
mp.	150	TD150	145 ± 2	120	160	15 / 16	DC 125	•
Functioning Temp.	136	TD136	131 ± 2	106	160	15 / 16	DC 125	•
	130	TD130	125 ± 2	100	160	15 / 16	DC 125	•
	125	TD125	121 ± 2	95	160	15 / 16	DC 125	•
Rated	115	TD115	111 ± 2	85	160	15 / 16	DC 125	•
~~	102	TD102	98 ± 2	72	160	15 / 16	DC 125	•

### Note:

<sup>1: &</sup>quot;●"Means certificated, "○"Means non-certificated.

<sup>2:</sup> RoHS & REACH Compliant .





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# **Soldering**

### Hand-Soldering

- 1. Soldering should be carried out according to Table T-1.
- 2. The thermal element of ATCO is fusible alloy with low melting point, which is jointed with ATCO lead wires. Improper soldering operation (too high soldering temp., too long soldering time, too short lead wire etc.) may transfer more heat to the thermal element and ATCO may open in advance.
- 3. When soldering conditions are more severe than those listed in Table T-1, a heat sink fixture should be used between soldering point and ATCO body.
- 4. When soldering, please do not pull / push or twist ATCO body or lead wires.
- 5. After soldering, let it naturally cool for longer than 20 seconds. During cooling, never move the ATCO body or lead wires.

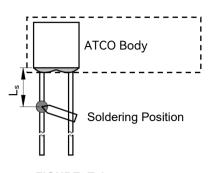


FIGURE T-1

### TABLE T-1 Hand-Soldering Time

Rated Functioning Temp.		Max. Allow	able Sol	dering Tir	me for Differer	nt Lead W	/ire Lengt	h (Fig.T-1)		Max. Soldering Temp.
$(T_{\rm f})$	L <sub>s</sub> Length	Time	•	L <sub>s</sub> Length	Time		L <sub>s</sub> Length	Time		
	Length	Tinned Copper Wire	CP Wire	Lengin	Tinned Copper Wire	CP Wire	Lengui	Tinned Copper Wire	CP Wire	
(°C)	(mm)	(s)	(s)	(mm)	(s)	(s)	(mm)	(s)	(s)	(°C)
102 to 115	10	1 <sup>a</sup>	4	20	2	5	30	3	6	
116 to 135	10	1 <sup>a</sup>	4	20	3	6	30	5	8	400
136 to 150	10	3	6	20	5	8	30	5	8	

a: Auxiliary Heat Sink Fixture is Required to Avoid ATCO Cutting off Unexpectedly.

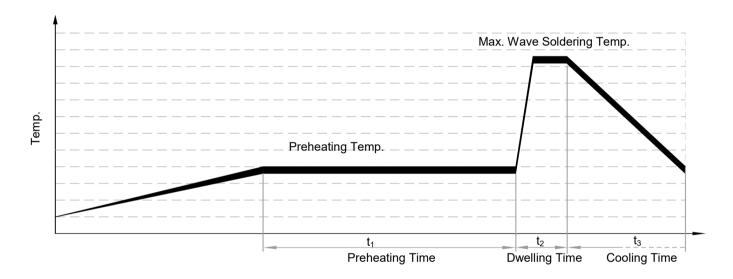
**TD Series** 

### Wave Soldering

The wave soldering parameters as Table T-2, for reference only, when ATCO is for practice use, you need to do some validation experiments. For example, using X-RAY to see the fusible alloy of ATCO whether damage after wave soldering.

**TABLE T-2** Wave Soldering Parameters Setting

Rated Functioning Temp.	Who			ng Temp. re is Different	Preheating Time (t <sub>1</sub> )	Max. Wave Soldering	Dwelling Time (t <sub>2</sub> )	Cooling Time (t <sub>3</sub> )				
(T <sub>f</sub> )	L <sub>s</sub> Length	Preheating Temp.	L <sub>s</sub> Length	Preheating Temp.		Temp.						
(°C)	(mm)	(°C)	(mm)	(°C)	(s)	(°C)	(s)	(s)				
102 to 130	Recommend Hand-Soldering											
131 to 150	20 80 30			90	< 60	≤ 260	≤ 3	≤ 10				

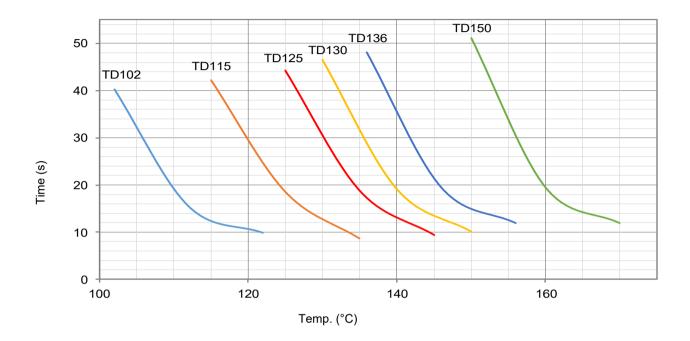




**TD Series** 

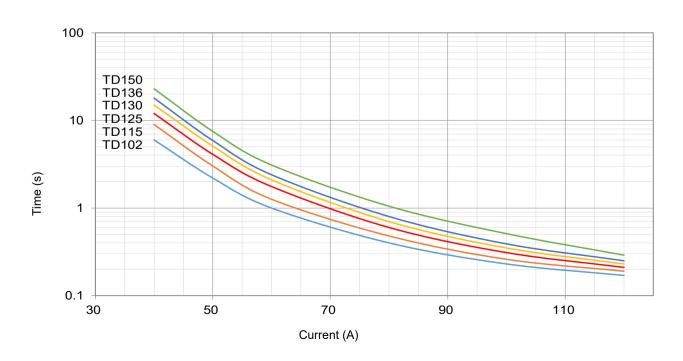
# **Product Temp.-Time Curve (Reference)**

The Temp.-Time Curve of Thermal-Link in different temp. oil bath.



# **Product Current-Time Curve (Reference)**

The Current-Time Curve shows functioning time at multi-times rated current at room temperature 25 ± 2 °C.



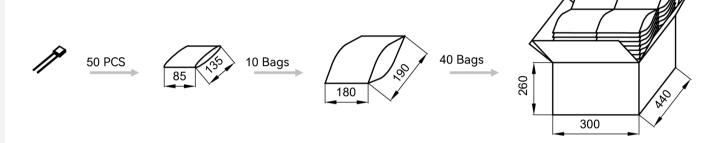


**TD Series** 

# **Packaging Information**

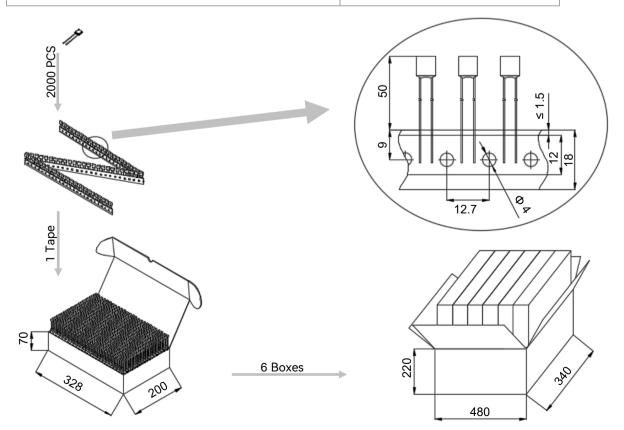
### Bulk

Item	PE Bag	PE Bag	Carton
Dimensions (mm)	135 × 85	190 × 180	440 × 300 × 260
Quantity (PCS)	50	500	20000
Gross Weight (kg)			22.0 ± 10%



### Taping

Item	Вох	Carton
Dimensions (mm)	328 × 200 × 70	480 × 340 × 220
Quantity (PCS)	2000	12000
Gross Weight (kg)		14.0 ± 10%

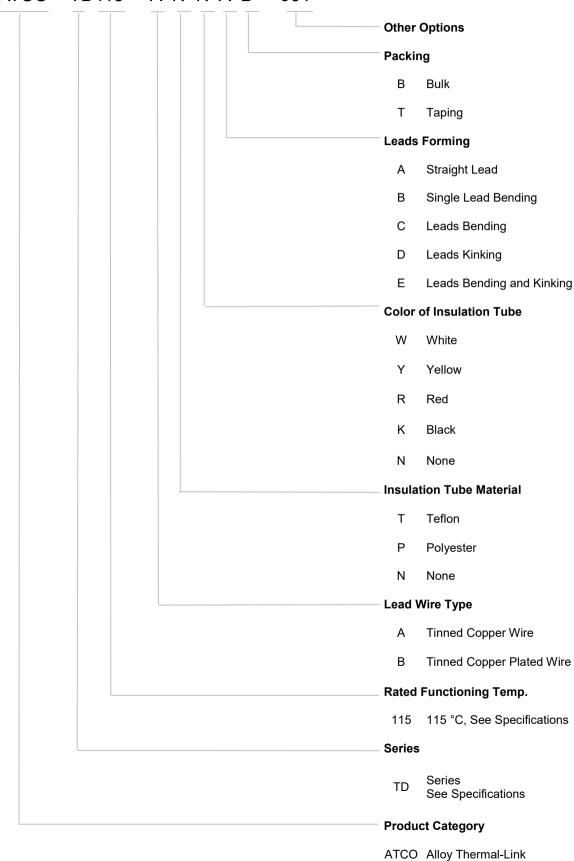




**TD Series** 

# **Part Numbering System**

ATCO - TD115 - A N N A B - 001





**TD Series** 

# **Glossary**

Item	Description
тсо	Thermal-Link A non-resettable device incorporating a THERMAL ELEMENT which will open a circuit once only when exposed for a sufficient length of time to a temperature in excess of that for which it has been designed.  — (GB 9816.
ATCO	Alloy Thermal-Link Alloy Type Thermal-Link, Alloy is the thermal element. — (GB 9816.
T <sub>f</sub>	Rated Functioning Temp.  The temperature of the Alloy Thermal-Link which causes it to change the state of conductivity with a detection current up to 10 mA as the only load.
11	— (GB 9816. Tolerance: $T_{\rm f}$ °C (GB 9816.1, EN 60691, K60691). Tolerance: $T_{\rm f}$ ± 7 °C (J60691).
Fusing Temp.	Fusing Temp.  The temperature of the Alloy Thermal-Link which causes it to change its state of conductivity is measured with silicone oil bath in which the temperature is increased at the rate of 0.5 °C to 1 °C / minute, with a detection current up to 10 mA as the only load.  — (GB 9816.
T <sub>h</sub>	Holding Temp. The Maximum temperature at which a Alloy Thermal-Link will not change its state of conductivity when conducting rated current for 168 hours.  — (GB 9816.
T <sub>m</sub>	Maximum Temp. Limit  The temperature of the Alloy Thermal-Link stated by the manufacturer, up to which the mechanical and electrical propertie of the Alloy Thermal-Link having changed its state of conductivity, will not be impaired for a given time.  — (GB 9816.
I <sub>r</sub>	Rated Current The current used to classify a Alloy Thermal-Link, which is the Maximum current that Alloy Thermal-Link allows to carry an is able to cut off the circuit safely.  — (GB 9816.
<b>U</b> r	Rated Voltage  The voltage used to classify a Alloy Thermal-Link, which is the Maximum voltage that Alloy Thermal-Link allows to carry are is able to cut off the circuit safely.  — (GB 9816.
<i>I</i> n	Nominal Discharge Current  Being able to withstand 15 peak currents of waveform 8/20 µs to test the product's durability of withstanding pulse current.  — (UL 144)
I <sub>max</sub>	Max. Discharge Current  Being able to withstand 1 peak current of waveform 8/20 µs to test max. pulse current that the product can withstand.  — (UL 144)



**TD Series** 



# **Usage**

- 1. When atmosphere pressure is from 80 kPa to 106 kPa, the related altitude shall be from 2000 meters to 500 meters.
- 2. Operating voltage less than rated voltage of ATCO, operating current less than rated current of ATCO.
- 3. Do not touch the ATCO body or lead wires directly when power is on, to avoid burn or electric shock.

# Replace

ATCO is a non-repairable product. For safety sake, it shall be replaced by an equivalent ATCO from the same manufacturer, and mounted in the same way.

# **Storage**

Do not store the ATCO at the high temp., high humidity or corrosive gas environment, avoid influencing the solder-ability of the lead wires, the product shall be used up within 1 year after receiving the goods.

# Installation

Make Sure the Temp. of Installation Position.

- 1. It is recommended that a dummy ATCO with inbuilt thermo-couple shall be used to determine the proper temp.
- 2. The terminal product should be tested to ensure that potential abnormal conditions do not cause ambient temp. to exceed the  $T_{\rm m}$  of the ATCO.
- 3. Mount the ATCO at the location where temp. rises evenly.

Installation position of mechanical performance requirements.

- 1. Do not locate the ATCO in a place where severe vibration always occurs.
- 2. Ensure that the lead wire is long enough, and avoid actions such as press, tensile or twist.
- 3. The seal or body of ATCO must not be damaged, burned or over heated.

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# **Mechanical Connection**

### Riveting

- 1. Choose small resistivity riveting material and be riveted.
- 2. A flexible lead or lead with low resistance should be used to rivet the ATCO.
- 3. Contact resistance should be minimal, large contact resistance will lead to higher temp., ATCO Functioning in advance.

### Crimping

- 1. Choose small resistivity crimping material and be crimped.
- 2. A flexible lead or lead with low resistance should be used to rivet the ATCO.
- 3. Contact resistance should be minimal, large contact resistance will lead to higher Temp., ATCO Functioning in advance.

# **Lead Wire Forming**

- 1. If lead wire has to be bent, please pay attention to the distance between body and bending point. Refer to Table T-3.
- 2. When bending leads, please use pincher or similar tools to fix the product as shown in Fig.T-2, to avoid damaging the product.
- 3. During forming and mounting, lead wire should not be cut, nicked, bent sharply, to avoid breaking the product.
- 4. Tangential forces on the leads must be avoided (i.e. pushing or pulling on the leads at angle to ATCO body) as such forces may damage the seal of ATCO.

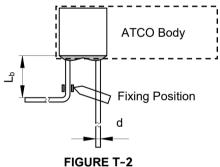


TABLE T-3 Distance between Body and Bending Point

	d	(mm)	< 1.0	1.0 - 1.2	> 1.2
Circular lead	L <sub>b</sub>	(mm)	≥ 3	≥ 5	≥ 10



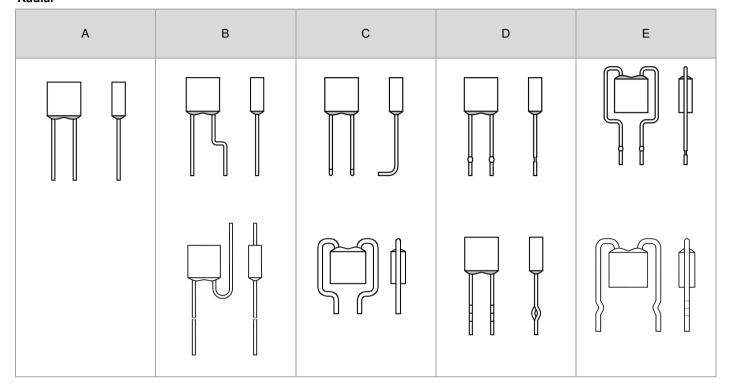


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# **Leads Forming Types**

The below leads forming is for reference, more leads forming can be customized.

### Radial



Thermal-Link (ATCO)-Alloy Type Feature & Model List Overview

**TD Series** 

### 230 SKL230 SE230 221 SK221 V31 B31 C31 U31 R31 K31 X31 KG31 XG31 TK221 205 V32 H32 **B32** C32 U32 R32 K32 X32 SK205 TK205 KG32 XG32 200 SKL200 SE200 187 Y17 K17 X17 Rated Functioning Temp. (T, ) °C 160 V16 H16 B16 C16 U16 R16 F16 K16 X16 Y16 KG16 XG16 SK160 TK160 150 V7 H7 **B7** C7 U7 R7 F7 K7 X7 Y7 S150 T150 N150 G150 KG7 XG7 SK150 SE150 TK150 145 SK145 V6 H6 B6 C6 U6 R6 F6 K6 X6 Y6 KG6 XG6 SE145 TK145 139 V13 B13 C13 136 C9 X9 Y9 T136 P136 Q136 N136 G136 KG9 XG9 V9 H9 B9 S136 TK135 Model 135 V5 H5 B5 C5 U5 R5 K5 X5 KG5 XG5 SK135 SE135 133 V8 H8 B8 C8 F8 K8 X8 Y8 KG8 XG8 130 V4 H4 **B4** C4 U4 R4 F4 K4 X4 Y4 N130 G130 KG4 XG4 SK130 TK130 125 C3 R3 K3 T125 N125 KG3 SK125 SE125 TK125 V3 H3 B3 U3 F3 X3 Y3 S125 G125 XG3 123 120 115 V2 H2 B2 C2 U2 R2 F2 K2 X2 Y2 S115 T115 P115 Q115 N115 G115 KG2 XG2 SK115 SE115 TK115 105 102 V1 H1 B1 C1 U1 R1 F1 K1 X1 Y1 S102 T102 N102 G102 KG1 XG1 SK102 SE102 TK102 97 V21 B21 C21 95 86 V18 Y18 H18 B18 C18 U18 R18 F18 K18 X18 **KG18** XG18 76 V0 H0 B0 C0 U0 R0 F0 K0 X0 Y0 KG0 XG0 15 r (A) Rated Current 15 15 10 20 25 30 40 2 10 10 10 16 16 Ur (VAC) 250 **Product** Structure Axial Shape Radial Shape Radial Shape (Screw Hole)

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Thermal-Link (ATCO)-Alloy Type

# Thermal-Link (ATCO)-Alloy Type Feature & Model List Overview

																						/	\
	230	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	_
	221	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
	205	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
	200	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
	187	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
ô	160	0	0	0	0		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
٦	150	0	0	KM7	XM7	Y7	YM7	SM150	TM150	0	KM7	XM7	0	0	HU7	HR7	0	0	HC7	0	HL7	HW7	
5	145	SY145	TY145	0	0	0	0	0	0	0	0	0	0	0	HU6	HR6	HS145	HP145	HC6	HN145	HL6	HW6	
n p	139	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
<u>6</u>	136	0	0	0	0	Y9	YM9	SM136	TM136	Q136	0	0	P136	Q136	0	0	HS136	HP136	0	HN136	0	0	
Rated Functioning Temp. (T, ) °C	135	0	0	KM5	XM5	0	0	0	0	0	KM5	XM5	0	0	HU5	HR5	0	0	HC5	0	HL5	HW5	3
2.	133	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	Model
o	130	SY130	TY130	KM4	XM4	Y4	YM4	0	0	0	KM4	XM4	0	0	HU4	HR4	0	0		0	HL4	HW4	<u>e</u>
cŧi	125	SY125	TY125	0	0	0	0	0	0	0	KM3	XM3	P125	Q125	HU3	HR3	HS125	HP125	HC3	HN125	HL3	HW3	
n n	123	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
ш.	120	SY120	TY120	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
eq	115	SY115	TY115	0	0	0	0	SM115	TM115	Q115	0	0	P115	Q115	HU2	HR2	0	0	HC2	0	HL2	HW2	
Sat	105	SY105	TY105	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
-	102	0	0	0	0	0	0	SM102	TM102	0	0	0	P102	Q102	HU1	HR1	0	0	HC1	0	HL1	HW1	
	97	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
	95	SY95	TY95	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
	86	0	0	0	0	0	0	0	0	0	0	0	0	0	HU18	HR18	0	0	HC18	0	HL18	HW18	
	76(	) 0	0	0	0	0	0	0	0	0	0	0	0	0	HU0	HR0	0	0	HC0	0	HL0	HW0	<b>→</b>
r (A Rated C	<b>ሷ</b> ) urrent	10	15	2	3	5	5	10	15 16	25	2	3	20	25	10	15	5	10	5	15	10	15	
<b>U</b> <sub>r</sub> (V Rated V		25	50				300				32	20	40	00		50	00		6	90	8	00	
	Product Structure		drical					Ra	adial Sha	pe					Axial	Shape		Shape	Axial	Axial Shape (Flat Electrode)	Axial	Shape	

Thermal-Link (ATCO)-Alloy Type Feature & Model List Overview

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# Thermal-Link (ATCO)-Alloy Type

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	230	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
	221	0	0	0	0	0	V31	H31	0	B31	0	0	0	C31	0	0	0	0	0	U31	R31	0	
	205	0	0	0	0	0	V32	H32	0	B32	0	0	0	C32	0	0	0	0	0	U32	R32	0	
	187	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
ပွ	160	0	0	0	0	0	V16	H16	0	B16	0	0	0	C16	0	0	0	0	0	U16	R16	0	
Rated Functioning Temp. ( $T_{ m r}$ ) $^{\circ}$ C	150	V7	H7	B7	0	C7	0	0	0	0	0	0	0	0	0	0	0	0	0	U7	R7	0	
5	145	V6	Н6	В6	0	C6	0	0	0	0	0	0	0	0	0	0	0	0	C6	U6	R6	0	
d G	139	V13	H13	B13	0	C13	0	0	0	0	0	SF13	V13	0	0	0	C13	M13	0	0	0	CR13	
e'	136	V9	H9	В9	0	C9	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
_ _	135	V5	H5	B5	0	C5	0	0	0	0	0	0	0	0	0	0	0	0	0	U5	R5	0	3
ا ا	133	V8	H8	B8	0	C8	0	0	0	0	SF8	0	V8	0	0	0	0	0	0	0	0	0	Model
0	130	V4	H4	B4	0	C4	0	0	0	0	SF4	0	V4	0	0	0	0	0	0	U4	R4	0	<u>e</u>
5	125	V3		B3	0	C3	0	H3	0	0	0	0	0	0	0	0	0	0	0	U3	R3	0	
Ë	123	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
	120	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
ţ.	115	V2	H2	B2	0	C2	0	0	0	0	SF2	0	V2	0	0	C2	0	0	0	U2	R2	0	
Ra	105 102	0 V1	O H1	O B1	O C1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	O U1	O R1	0	
	97	V21	H21	B21	C21	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
	95	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
	86	V18	H18	B18	C18	0	0	0	V18	0	0	0	0	0	C18	0	0	0	0	U18	R18	0	
	76(	) V0	НО	В0	C0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	U0	R0	0	
r (	A) Surrent	1	2	3	5	7	1	2	2.5	3	3	5	4	5	6	8	8.5	9	10	10	15	15	
<b>U</b> <sub>r</sub> (V Rated V	/DC) /oltage			50										6	30								
Proc Struc	luct cture						<u> </u>				<b>&gt;</b> —─(]		<u></u>										

Axial Shape

# Thermal-Link (ATCO)-Alloy Type Feature & Model List Overview

	4																	/	<b>\</b>
	230	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
	221	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
	205	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
	200	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
()	187	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
Rated Functioning Temp. (T, ) °C	160	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
F	150	0	0	0	0	0	0	S150	T150	0	0	SD150	TD150	PD150	QD150	HS150	HP150	HN150	
· ·	145	0	0	0	0	F6	X6	0	0	0	0	0	0	0	0	0	0	0	
Ē	139	0	0	0	0	F13	0	0	0	0	0	0	0	0	0	0	0	0	
<u> </u>	136	0	0	0	0	0	X9	S136	T136	P136	Q136	SD136	TD136	PD136	QD136	HS136	HP136	HN136	l _
<u>g</u>	135	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	Model
Ē	133	0	0	0	0	F8	0	0	0	0	0	0	0	0	0	0	0	0	de
9.	130	0	0	0	0	F4	0	0	O	0	0	SD130	TD130	PD130	QD130	0	0	0	<u> </u>
JC	125	KG3	XG3	K3	Х3	0	0	S125	T125	P125	Q125	SD125	TD125	PD125	QD125	HS125	HP125	HN125	
Ē	123 120		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
<del>-</del>	115	KG2	XG2	K2	X2	F2	0	S115	T115	P115	Q115	SD115	TD115	PD115	QD115	0	0	0	
ate	105	NG2	\G2	0	0	0	0	0	0	0	0	0	0	0	QD115	0	0	0	
č	103	KG1	XG1	K1	X1	F1	0	S102	T102	P102	Q102	SD102	TD102	PD102	QD102	0	0	0	
	97	0	0	0	0	0	0	0	0	0	0	00102	0	0	0	0	0	0	
	95	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
	86	KG18	XG18	K18	X18	F18	0	0	0		0	0	0	0	0	0	0	0	
	76(	) 0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
	(A) Current	2	3	2	3	3	4	10	15 16	20	25	10	15 16	20	25	5	10	15	$\rightarrow$
U <sub>r</sub> (\	/DC) /oltage			6	60				100		120		1:	25			200		
Proc Struc			Shape v Hole)						Radial	Shape						Axial Sh	ape (Flat E	Electrode)	